

Work Order ID 79098 - |

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Item ID: D412-704-011

Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 19/01/2012 Start Qty: 4.00

Required Date: 02/02/2012 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: *M.C.J.*

Date: 12/01/11 Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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N/A	Rev N/A
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100	0.00
-----	------

100 DOCUMENT CONTROL

DC	0.00
----	------

Document Control Memo Photocopy bluefile and create labels per PPP D412-704-011CHG001

110	Pick Kit	0.00
-----	----------	------

110	Memo	0.00
-------	------	------

Packaging Memo

Packaging 0.00

120	QC4- 100% Inspect kits for completeness	0.00
-----	---	------

120	Memo	0.00
-------	------	------

QC Quality Control 0.00

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Run Start *NR1*

Stop *NR2*

SPU/J2 12/01/11 26(3)

LJ/26/11 26(3)

W/ 12/01/11 26(2)

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Start Date: 19/01/2012 Start Qty: 4.00

Required Date: 02/02/2012 Req'd Qty: 4.00

Reference:

Approvals: Process Plan:

Accept

N900040100

Setup

Start *NS1*

QC:

Date:

Tooling:

Date:

Run

Start *NR1*

SPC (Y/N):

Date:

Stop

Stop *NR2*

Sequence ID/
Work Center ID
130***130***

Packaging

Packaging

Operation
Description

Packaging

Memo

Identify and pack for shipping as per PPP D412-704-
011 Location: _____ PPP Rev: BSet Up/
Run Hours
0.00Tool ID Tool # Plan
Code Accept Reject Reject
Qty Qty Number Insp.
Stamp

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Quality Control

Memo

0.00

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Accept *N900040100* Setup Start *NS1*

4***4***

Cust Item ID:

Customer:

Stop *NS2*

1/19/12 *C**CK 12/1/27*
MP 12-01-21

Picklist Print

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Work Order ID: 79098

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D412-704-011

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 19/01/2012

Required Date: 02/02/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B05.01.28Hardware added to Step 3KJ/RF
IPP Rev:C05.12.21Hardware removed on Step 3 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MS21919-DG5

Purchased

No

100

Each

44.0000

4

16 /3-

**

MS21919-DG5

Clamp

Location	Loc Qty	Loc Code
----------	---------	----------

ST306

44

114988

2

118840

17

119638

25

118840

D3207-2

Manufactured

No

120

Each

1.0000

1

4

76215

Bracket

D3207-2

Location	Loc Qty	Loc Code
----------	---------	----------

ST202

1

70291

1

D3207-5

Manufactured

No

120

Each

2.0000

1

4

79103

Bracket

D3207-5

Location	Loc Qty	Loc Code
----------	---------	----------

ST202

2

70293

2

D3208-1

Manufactured

No

120

Each

16.0000

1

4

Doubler

D3208-1

Location	Loc Qty	Loc Code
----------	---------	----------

ST202

16

73467

16

73467

Picklist Print

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Parent Item: D412-704-011

D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 19/01/2012

Required Date: 02/02/2012

Start Qty: 4.00

Required Qty: 4.00

D3208-11

Manufactured

No

120

Each

7.0000

1

4

**

D3208-11

Filler

Location	Loc Qty	Loc Code
----------	---------	----------

ST202	7	
	7	
67718		

67718

D3208-3

Manufactured

No

120

Each

5.0000

1

4

**

D3208-3

Pedal Mount Angle

Location	Loc Qty	Loc Code
----------	---------	----------

ST202	5	
	5	
71677		

71677

D3208-7

Manufactured

No

120

Each

3.0000

1

4

**

D3208-7

Filler

Location	Loc Qty	Loc Code
----------	---------	----------

ST202	3	
	3	
73462		

2073462

D3208-9

Manufactured

No

120

Each

1.0000

1

4

**

D3208-9

Doubler

Location	Loc Qty	Loc Code
----------	---------	----------

ST202	1	
	1	
71031		

23762 77896

D3214-1

Manufactured

No

120

Each

4.0000

1

4

**

D3214-1

Placard

Location	Loc Qty	Loc Code
----------	---------	----------

ST202	4	
	4	
70304		

76364

Picklist Print

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Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

D412-704-041

Manufactured

No

120

Each

0.0000

1

43 ✓

**

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D412-704-041

Pedal Assembly (205/212/214/412)

D412-704-045

Manufactured

No

120

Each

3.0000

1

4

**

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D412-704-045

Cable Assembly (212/214/412)

Location	Loc Qty	Loc Code
ST223	3	
73199	1	
75895	2	75895/1